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WINCHESTER

TRADE MARK

MODEL 21 DOUBLE SHOTGUN

W. & A. G. RAY
LONDON
ESTD 1852





-To Give You the

World's Best Double Barrel Gun

IN building your Model 21 Shotgun, Winchester gives you the benefit of advantages possessed by no other manufacturer of double guns in the world. For almost seventy years Winchester has constantly held world renown for progressive leadership in making guns and ammunition. Producing the first successful repeating rifle, Winchester likewise built the first successful repeating shotgun. No single firearms manufacturer has produced nearly so many successful improvements—or built nearly so many high-grade repeating rifles and repeating shotguns.

Among the earliest manufacturers to adopt modern American standardized precision methods of machine production, Winchester has been similarly foremost in developing their use. It is also Winchester that has led the world for years in searching out and using better firearms steels.

With a world-famous plant covering eighty-one acres—nine city blocks—with superior laboratory and mechanical equipment, and as always a superior-trained and most progressive organization of highly skilled gun and ammunition manufacturing experts, much could be done . . . Read what has been done—and why—to give you the World's Best Double Barrel Shotgun.

Winchester Repeating Arms Company, New Haven, Conn., U. S. A.





Illustration shows
a typical Custom
Built Winchester
Model 21.

WINCHESTER MODEL 21 DOUBLE BARREL SHOTGUN

IN ANY GRADE

- 1 Is precision built, like your watch or your automobile—*NOT* a product of "cut-and-try" fitting.
- 2 Has its barrels mechanically interlocked,—*NOT* brazed together.
- 3 Has no extension rib—this gun does *NOT* need it.





THE FIRST THREE THINGS TO KNOW ABOUT THE WINCHESTER MODEL 21 SHOTGUN



WHEN Winchester decided to build a double barrel gun for the host of shooters who prefer this style, Winchester Repeating Shotguns had been world famous for superiority for three decades . . . as had Winchester Rifles for more than twice as long. The familiar standard style of hammerless double barrel shotgun was as firmly fixed in popular opinion as the closed sedan is among automobile styles. Likewise, gauges, barrel lengths, chokes, boring, stock design and dimensions all were established within a clearly defined range of popular demand . . . What was the new Winchester Double barrel to be like?

Winchester knew, from its many years of success in manufacturing World Standard Guns and Ammunition, that the Winchester precision system in gun building was best. It was the *modern* system, the same in principle as those universally used in the large-scale making of most fine mechanisms, from watches to motor cars. In gun building, such a system was naturally important to superiority in shooting.

Yet a quite different principle was commonly followed in building double barrel shotguns.

Winchester was well aware that this common method in building double guns had two basic faults, long retained as seemingly "necessary evils". They were, first, the practice of *brazing* the barrels together, and, second, the use of an *extension* rib in keeping the gun shut. A third and equally great short-coming was that these first two faults compelled sticking to the primitive "*cut-and-try*" methods of the village blacksmith in much of the most important work.

Starting at the bottom, Winchester rooted out the brazing, the extension rib, and "cut-and-try" production as time-worn giant stumbling-blocks to manufacturing double barrel guns that would shoot well and wear well. Winchester improvements in basic gun-building method, in materials, in design, have produced in the Winchester Model 21 a light and beautiful double gun that sets up altogether new, higher standards in shooting merit, service life, safety, handling ease. A gun that operates with the polished smoothness of the finest hand-made guns, that is free from their inherent weaknesses, and meeting them on their own level, in the custom built grade, far excels them in intrinsic value.

WHAT WINCHESTER HAS ACCOMPLISHED



IT was to be expected that Winchester's first double gun would be a considerable improvement. As first and foremost competitor of the double gun makers—with Winchester Repeating Shotguns—Winchester already knew the ropes. Furthermore, Winchester could start with a clean slate. No handicap of having to use designs, parts or machinery employed in building earlier models. On the other hand there was the task of lifting the basic processes of double gun building up to the level of Winchester standardized precision manufacturing.

Problem No. 1—"Shooting Loose"

Ever since the first break-down breech-loading shotgun began to wear out, nearly a century ago, shooters had given great weight to the question of whether their guns of this type would "shoot loose". For many years such guns had soon become loose at the breech, finally shaking and rattling "like a lumber wagon". The common thing was to blame inferior bolting for this. And gun makers vied with each other in contriving more and different bolts.

It was not then generally known that the looseness got its start largely from wear in the hinge, to be found between hinge pin and barrel lug. Rough handling in opening the gun to load—in throwing the gun over the shoulder, sometimes foolishly holding it by the barrels instead of the stock—in carrying it in a too short scabbard when riding horseback—neglect of cleaning and oiling—all contributed.

Nor was it known to the few that hinge looseness might be prevented, not by stronger bolting but by better design, materials and building. Bolting had the center of the stage, and the extension rib was developed as an added means to strong bolting. This soon became virtually standard.

Now whatever the cause of loosening at the hinge of a break-down gun, once there is some play there, the rearward thrust of every five-ton charge has considerable "influence". The gun may be so bolted that it is rattle-proof, yet will not hold the barrels up to the standing breech under firing strain. The purpose of the bolt is merely to hold the barrels *down to the frame*—not up to the breech—and that is the usual extent of its ability.

Brazing—The Trouble Starter

From the very start, makers of double guns had *brazed* the two barrels together for about six inches at the breech. Before this could be done each barrel first had to be separately rough reamed—the gun-making term for what shooters might refer to as boring. So this brazing was a great source of trouble. It required a temperature so high—almost a white heat—that the temper of the steel was damaged. And frequently there was a tendency to warp the barrels inward. Subsequent reaming could not correct this warping or accurately re-align the chambers or the bores.

The defects in a pair of such barrels might not be visible to the ordinary shooter, but a trained gun borer saw them readily. In shooting, however, their evil influence showed up more strongly. Distortion of the connecting chambers and bores gave the gun wads a bad start, tipping them more or less. More tipping by the powder blast followed, often resulting in some of the blast getting into the shot column—with highly destructive results to uniform pattern.

Extending the Rib—and What It Did

Along with the barrel brazing, after the extension rib was adopted the barrel was also brazed in the rib. This complicated the brazing and at the same time added another serious difficulty right at the same seat of trouble. Frequently, naturally any warping in the barrels affected the extension rib. And the rib was supposed to fit accurately into a slot in the frame.

The frame, of course, was left "soft" for the first "fitting". The rib, or "upper extension", the lug and the frame, could be filed. And the rib could be bent. But irreparably too much of this very often had to be done to get the barrels and frame to consent to go together.

To keep these occasional unavoidable misfits from shaking or rattling the builders again concentrated on tighter bolting. Too many shooters had developed a disagreeable habit of testing even a new gun for "breech rattling" by holding the gun at the grip and hitting the stock sharply.

THE WINCHESTER MODEL 21 SHOTGUN



The Bolt Was Not the Answer

To the shooter the number or style of bolts in a gun made no particular difference, so long as the gun bolted shut securely and conveniently and did not soon develop the unpopular rattle. But it mattered very much to get hold of a gun that had been so damaged by barrel brazing and extension rib fitting that its chambers were neither concentric nor in correct alignment with the bores. Even with the world's best choke or boring at the muzzle such a gun couldn't *possibly* shoot well. Shot charges have to be *started* right.

No "Cut-and-try" for Winchester

This kind of gun building was not what Winchester was used to. Winchester chambers and bores must stay absolutely concentric, as reamed. Their perfect alignment must remain undisturbed. Barrel temper, controlled with infinite accuracy by pyrometer regulation and Brinnell tests, once done, must not be tampered with. There was no room in Winchester's long-established precision manufacturing methods for "cut-and-try" fitting.

All this meant a mountain of effort before the new Winchester Double Gun became a reality. It meant radical departure from old ways of building American double barrel shotguns. It meant designing and building a new gun which no amount of rough handling, no amount of shooting with heaviest modern loads, could shake of its strength or cause to "shoot loose". A gun whose perfection of patterning and penetration, lock speed, and smooth handling, would be equally right.

More than this—so great is the weight of nearly 100 years of established custom—*proof* must be given the world that Winchester had improved upon long accepted American double gun building practice.

All This Has Been Done

You will find that the Winchester Model 21 Hammerless Double Barrel Shotgun, besides being the world's best example of modern gun building, handles, shoots and lasts better than you have ever expected *any* double gun could—regardless of price.



Model 21 Standard Grade with double triggers and selective ejection—a style long popular.

There is *no extension rib*. It is gone—not tolerated in this modern, improved double gun, built as a shotgun should be.

Remove the barrels and look at the barrel lug. You'll see that it consists of two halves dovetailed and mechanically interlocked, each half integral with the barrel above it, forged right out of the same steel billet—Winchester's improvement on brazing.

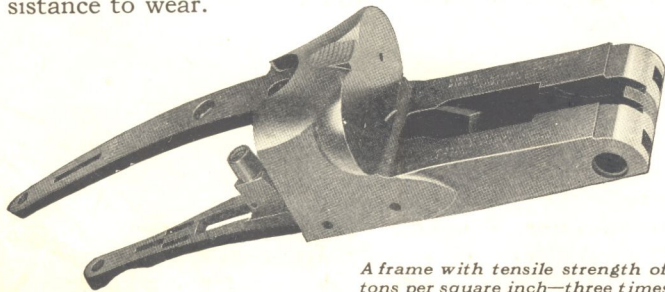
HOW IT IS BUILT . . . AND WHAT



ENTIRELY modern and completely Winchester designed, the Winchester Model 21 Double Barrel Shotgun is built in a superior way and of superior materials. Critically examined . . . by the world's best firearms authorities, expert gunsmiths of long experience and modern ideas, and shooters of all classes . . . handled and shot under all conditions . . . it is pronounced the world's best value in a double barrel, bar none.

Machine made, by the best modern American methods and equipment. Winchester's system enables using a new and better firearms steel, the best ever produced, and building a strictly high-grade, well-fitted, smooth-working, handsome gun that can be sold, in any grade selected, at a moderate price.

For years Winchester has led in adapting alloy steels to firearms. The new Winchester Proof-steel developed especially for this gun is another big advance in gun metallurgy. Winchester provides this as the finest gun steel ever produced, unequalled in combined strength, lightness, safety and resistance to wear.



A frame with tensile strength of over 90 tons per square inch—three times that of the usual high-grade gun.

The Frame

The frame is of the box type. It is machined out of a single forging of Winchester Proof-steel. After machining, instead of being case-hardened it is specially heat-treated clear through to secure a tensile strength of over 90 tons per square inch. This is far better than the usual case-hardened frame, for which a softer steel is used in order to stand case-hardening. The most rigorous tests to which a shotgun has ever been submitted have proved that the Winchester frame will not yield the slightest particle at the breech in a lifetime of shooting heaviest loads. Having great strength within moderate size and weight, this frame furnishes the foundation of a sound and fast-handling gun.

In machining the rough forging, the lug slot is cut first. This becomes the basic working point. Next the hinge-pin holes are drilled. The lug slot and hinge-pin holes are the locating points for all machining operations, including the drilling of the firing-pin holes.

No Hazardous "Soft Fitting"

Customarily, in other double-gun building, before the firing-pin holes can be drilled they must "soft fit" the barrels to the partly machined frame. The hinge must be fitted and the water table of the barrels, which is the flat surface on the under side of the breech, must be bedded on the frame. The barrel lug or lugs must be fitted in the frame slot, the extension rib fitted in its frame slot, barrels must breech up snugly against the breech face of the frame. Otherwise, if the chambers have been warped in brazing, the firing-pins will not line up properly with the primers.

The Difference the Right System Makes

Working on the Winchester precision system, there are no such primitive, troublesome and costly "soft fitting" operations. All machining of the frame is completed without interruption. The machined frame is heat-treated or hardened, the butt stock is fitted and removed, and the frame is polished and finished. There is nothing more to do but reassemble the stock and assemble the bolt and locks. They fit the frame correctly, being likewise made accurate to the finest tolerances.

Finally, Winchester Proof-steel permits using the Winchester machine blueing process, which enables accurate control of temperature—retaining steel temper—in finishing.

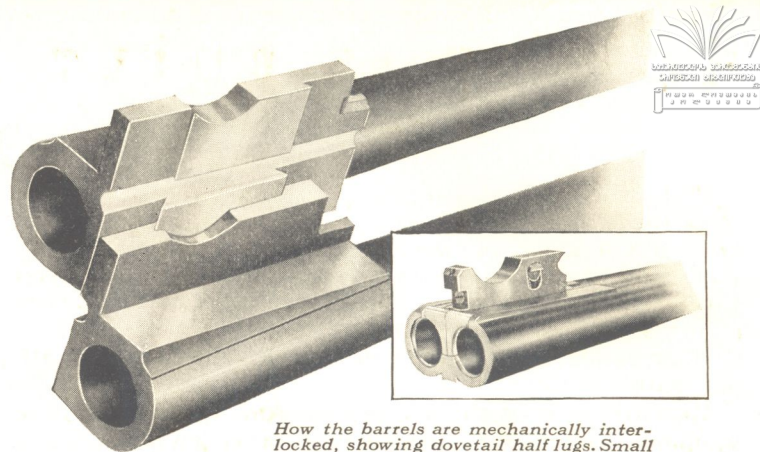
The Barrels

Another outstanding difference in the design of the Model 21 Winchester is the mechanical interlocking of the barrels, instead of brazing them together as is commonly done. Winchester's method is far superior. It locks the barrels together without any possibility of even microscopic shifting, under any stress whatever. At the same time there is none of the distortion of the barrels, nor the destruction of their temper and strength which come from the terrific heat used in the old brazing method.

The exact center distances between the barrels is maintained, and the barrels hold their perfect concentricity of boring and true alignment of chambers, cones and bores. The long barrel lug, fitting closely in its slot in the frame, prevents any lateral movement.

Extra Strength in the Steel

These are not imported barrels. Neither are they hot-rolled. Like the frame, each barrel with its large, long-surfaced half lug is Winchester-forged—in the Winchester plant—in one piece from a billet of Winchester Proof-steel. This specially treated steel has a tensile strength of 115,000 pounds per square inch—more than twice the strength of the usual barrel steel.



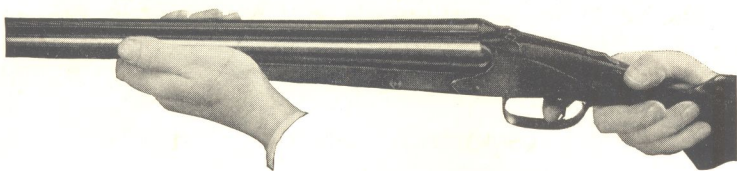
How the barrels are mechanically interlocked, showing dovetail half lugs. Small cut shows barrels finished.

Each barrel is drilled, reamed, turned, chambered and bored with the same exceptional precision which for many years has made Winchester Repeating Shotgun barrels famous for superior pattern and penetration.

After turning, the water table and lug cuts are made for right and left barrels. Machining the lugs, of course, includes precision shaping of the dovetail and dovetail slot, the hinge seat at the front end and the bolt seat at rear, and the hole in each half lug for the floating barrel stop.

Special Machines—Expert Operators

Scientifically perfected Winchester machines, operated with the greatest care by expert mechanics chosen for ability to handle work of the finest accuracy, insure best uniformity of barrel-wall thickness. There are no thin spots from eccentric boring. The same care and skill by Winchester expert shotgun borers, with the best precision machines, regularly assures



Demonstrating Model 21 fired safely with locking bolt removed (note absence of top lever) and breech held shut by hands only.

uniform patterns within the fewest pellets of the mathematical standard. In muzzle boring, barrels not cylinder bored are given a long, true radius choke, especially developed for this gun. An additional special Winchester process is used to give the new Winchester Skeet chokes.

After boring comes polishing, and here again the exceptionally high standard of Winchester's work stands the shooter in good stead. Expert and thorough polishing is a gun barrel's best protection against rust, pitting and leading, and of high importance to maintaining good patterning.

Rigidity Assured

Assembling the barrels consists of precision fitting the dovetail half lugs together, and sweating and pinning them in position.

Besides the large half lug another solid part of each barrel is a small lug that is left on the inward side at the breech. After the barrels are dovetailed together, these two small upward projecting lugs serve to anchor the hollow top rib, which is now put on, along with the bottom rib and the fore-end lug. This greatly strengthens fastening-on the rib and permits making it in one continuous piece from breech to muzzle. The rib is the level concave style, which gives best

service. On all except ventilated-rib guns, the rib patter is also milled on the frame, for $\frac{3}{8}$ inch, to prevent breech glare.

Like the frame, the barrels of the Winchester Model 21 Shotgun are completely finished before being assembled on their frame. They are polished both before and after browning.

The small barrel parts are likewise completely finished before being assembled. These are the floating barrel stop in the lug, and the extractors. All major small parts for the gun, including ejector parts in the fore-end, are also precision made of Winchester Proof-steel specially heat-treated.

Barrel Stop Protects the Hinge

The barrel stop—of unique special Winchester design—floats in an elliptical hole, on a vertical guide pin, in the forward part of the lug. When the gun is assembled the stop engages the walls of its own special pair of slots within the lug slots of the frame, well to the rear of the hinge. Its job is to prevent the breech from opening too far and to prevent strain on the hinge, and it is practically unbreakable.

As the breech is opened this floating stop travels in its pair of frame slots. Tilting and rotating slightly, with all surfaces always meeting evenly, it stops at the stop shoulders of the frame. It positively prevents any bruising or battering from violently opening the gun. This completely overcomes the structural weakness at this point in most break-down guns in which the opening movement is stopped at the hinge.

The Bolting System

That when a double gun is fired the bolting device is subjected to a heavy strain is, as previously said, a fallacy. With proper design and construction, as in the Winchester Model 21, there is no firing strain at all on the bolt. Winchester proves this by demonstrating that heavy loads can be fired in this gun with the locking bolt taken right out of the gun and



the barrels held down lightly by hand leverage only. In proof that its correct design, super-strong barrels and frame and sturdy single locking bolt are built for a lifetime of shooting heavy loads, Winchester has fired in one stock model Winchester Model 21 Shotgun a total of 2,000 Winchester proof loads each of 7½ long-tons pressure. Please see page 10.

No Top Bolt Necessary

With the strong Winchester frame of improved design and under-bolt of ample size and strength, a top bolt is not needed. Besides eliminating the harmful brazing inseparable from use of an extension rib, this simplifies construction, leaves the breech free from the usual projection to interfere with easy loading and removal of shells. The Winchester bolt works lengthwise with wedge action, and is housed immediately below the breech face of the frame. It wedges onto its step on the rear of the barrel lug, and forces the breech of the barrels down firmly on the water plate of the frame, under stress of a powerful coiled bolt spring. Its design is such that it can neither stick nor allow the breech to loosen from recoil.

How Sticking is Prevented

As ordinarily constructed, a locking bolt having an incline sufficiently steep to prevent sticking may jar loose under heavy loads, or if made with an incline so oblique as not to jar loose, may stick when snapped shut. Winchester uses a safe incline and prevents sticking by using a stop screw, located in the locking cut of the barrel lug and easily accessible when the gun is opened. This limits the travel of the locking bolt. Adjustment is easily made to take up any slight wear that may come after long use.

The Top Lever Replaces Quickly

The lever of the Model 21 is very easily returned to the central position on the tang when the gun is taken apart. A

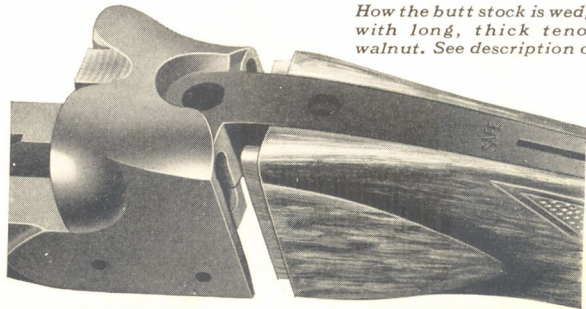
niche cut in the face of the standing breech exposes the bolt latch. When the barrels have been removed, pressure on the bolt latch with the thumb nail releases the bolt, permitting the lever to swing back to center.

Exceptional Lock Superiority

Every shooter, on handling this gun for the first time is impressed by the remarkable ease and smoothness of cocking the locks. Another advantage, even more important, is the very short quick throw of the hammers. This, with firing pins integral with the hammers, gives exceptional lock speed. Another important feature is that the hammers of this gun can be snapped on empty chambers without harm.

The cocking levers act directly on the cocking rods; there are no separate cocking cams. The strong cocking rods, passing through the coiled mainsprings, have a very short leverage, being connected to the hammers very close to the hammer pins. Hammers always swing free and are lightning fast. Hammer springs are rugged, as are all other parts of the simple action. Firing pins fit their striker holes with fine accuracy. Automatic safety is standard equipment, except on Model 21 Skeet Gun.

The ejector mechanism, which can be had in all grades, is



How the butt stock is wedged to frame, with long, thick tenons of solid walnut. See description on next page.

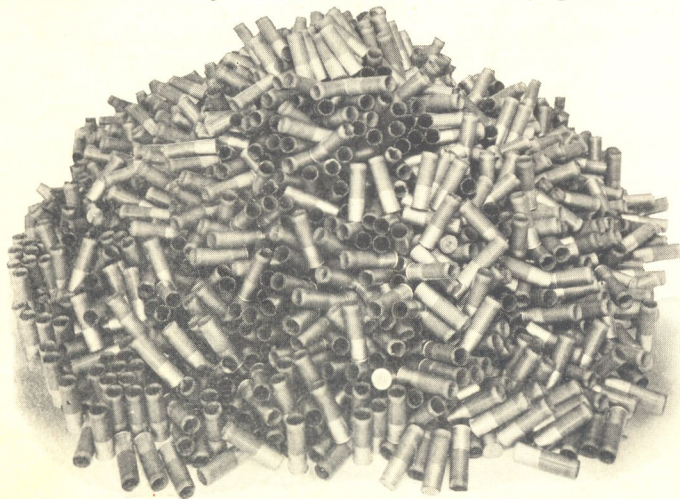
similarly simple, efficient and sturdy, with strong coil springs, all parts interchangeable.

The Stock

All Model 21 Shotgun stocks, from Standard Grade to Custom Built, are of graceful design, worked out of well seasoned, carefully chosen walnut. They are fitted with care and interwedge to the frame solidly, as shown on page 9. Even in long extended testing with Winchester 7½ long-ton proof loads, these stocks do not crack or split anywhere.

Dimensions have been chosen with great care, and the graceful design both adds beauty and contributes to ease of handling and precision in aiming.

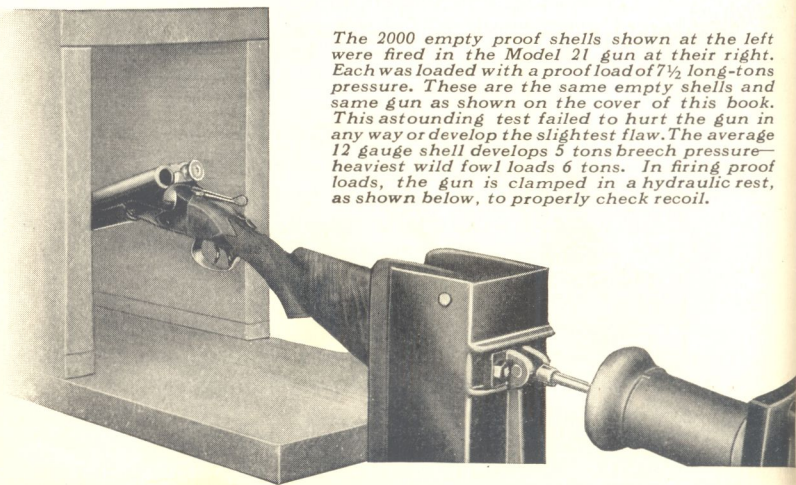
The fore-end is positively locked to the barrels under strong spring tension, with a simple, convenient thumb release. The nicely matched walnut is closely grooved to



the barrels, and the small-pattern checkering is both attractive and an aid to secure holding. Letting the wood into a groove in the hinge steel prevents creep or chipping off at the corners.

A Gruelling Proof Test

After passing through countless rigid tests and inspections in each important operation of manufacturing, each gun, when completely finished, is given the final rigorous Winchester proof test. Placed in a machine rest, it is loaded and fired with two Winchester 7½ long-ton proof loads. As mentioned below, these loads greatly exceed the usual firing pressures. No structural weakness, or imperfection of material or assembly, could get by under such a test. When the gun has been so proved, the "Winchester Proof" mark is stamped upon it—Winchester's guarantee of dependability.

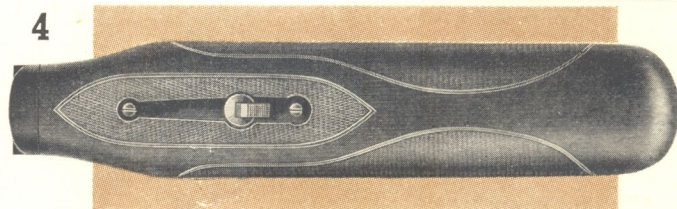
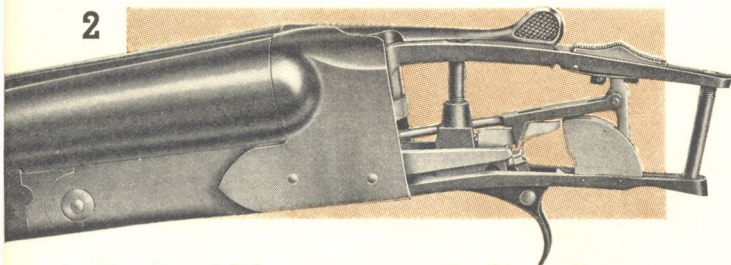
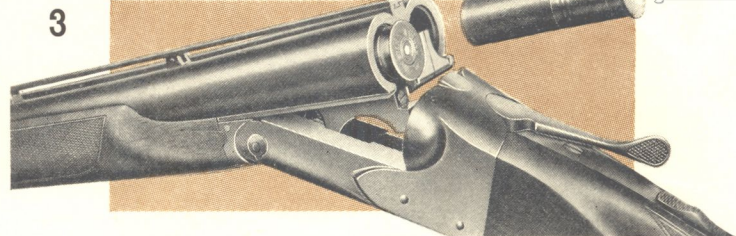
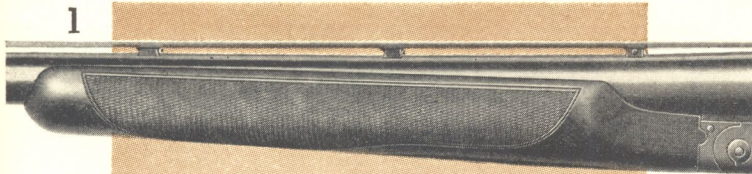


The 2000 empty proof shells shown at the left were fired in the Model 21 gun at their right. Each was loaded with a proof load of 7½ long-ton pressure. These are the same empty shells and same gun as shown on the cover of this book. This astounding test failed to hurt the gun in any way or develop the slightest flaw. The average 12 gauge shell develops 5 tons breech pressure—heaviest wild fowl loads 6 tons. In firing proof loads, the gun is clamped in a hydraulic rest, as shown below, to properly check recoil.

FOUR MODEL 21 SPECIAL FEATURES

AVAILABLE FOR YOUR SELECTION

WINCHESTER REPEATING
CARTRIDGE COMPANY
MILWAUKEE, WISCONSIN
U. S. A.



1—Ventilated Rib

A scientifically designed sighting rib and companion barrel ribs, with sliding connections. Permits both ribs to expand or contract independently. Neither can warp the other by heat expansion. The narrow sighting plane, raised above the barrels, assures relief from heat waves in sighting, and a clear, narrow path of vision to the target. The level concave rib, with glare-proof matted surface, prevents glare under the hardest sighting conditions. Being raised, it effectively excludes both from barrel glare.

2—Single Trigger

The Winchester Single Trigger is made on a new and much improved principle. It will neither balk nor "double". Fully releasing the trigger and again pulling it fires the second barrel. The high lock speed of the Winchester Model 21 is maintained. The selective gold button in the trigger shank tells at a glance, or the slightest touch, which barrel fires first. Can be shifted to either position instantly. For right barrel first, set button to project at right side of trigger. To reverse firing order, push button to left.

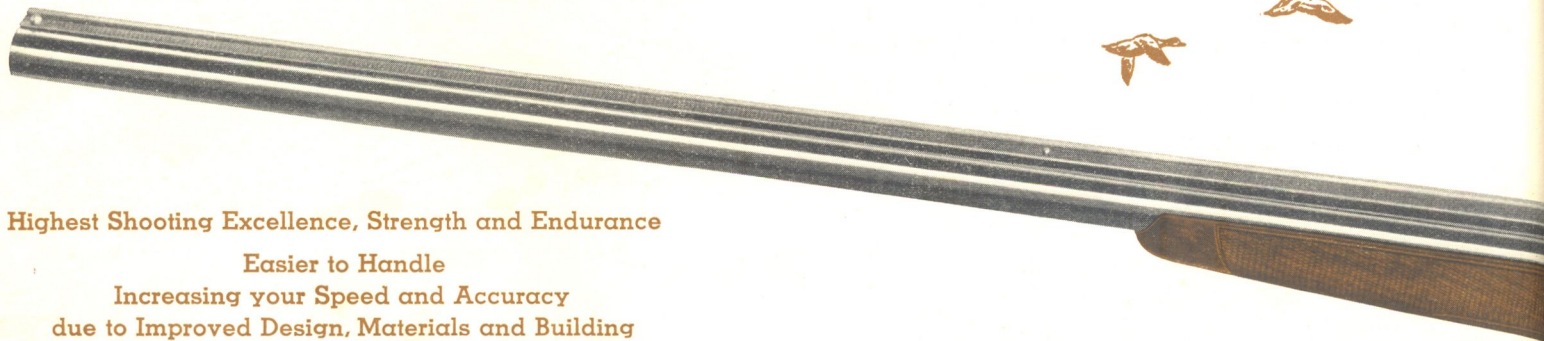
3—Selective Ejection

With Non-selective Ejection, both shells, whether fired or unfired, are pushed part way out of the barrels. The absence of extension rib adds to convenience in removing shells. With Selective Ejection the fired shell is automatically thrown clear when gun is opened, while the unfired shell is pushed well out for easy removal if desired. If both shells are fired, both are automatically ejected. If neither is fired, both are pushed part way out. Both types of ejection are simple, sturdy, dependable for long service.

4—Beavertail Fore-End

Designed especially for the Winchester Model 21. Has both attractive appearance and high practical value. Gives full protection from barrel heat, greater security and comfort in holding. Increases confidence and precision in handling the gun. Very symmetrical in outline, of moderate width and depth, with high, graceful roll around barrels, flowing into the frame lines in the rear. Hand worked and finished from carefully seasoned best selected walnut. Extensively hand checked, for any reach.

THE MOST COMPLETELY

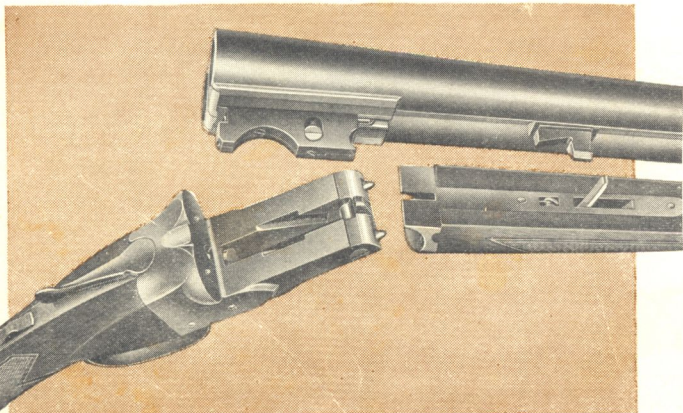


Highest Shooting Excellence, Strength and Endurance

Easier to Handle

Increasing your Speed and Accuracy

due to Improved Design, Materials and Building



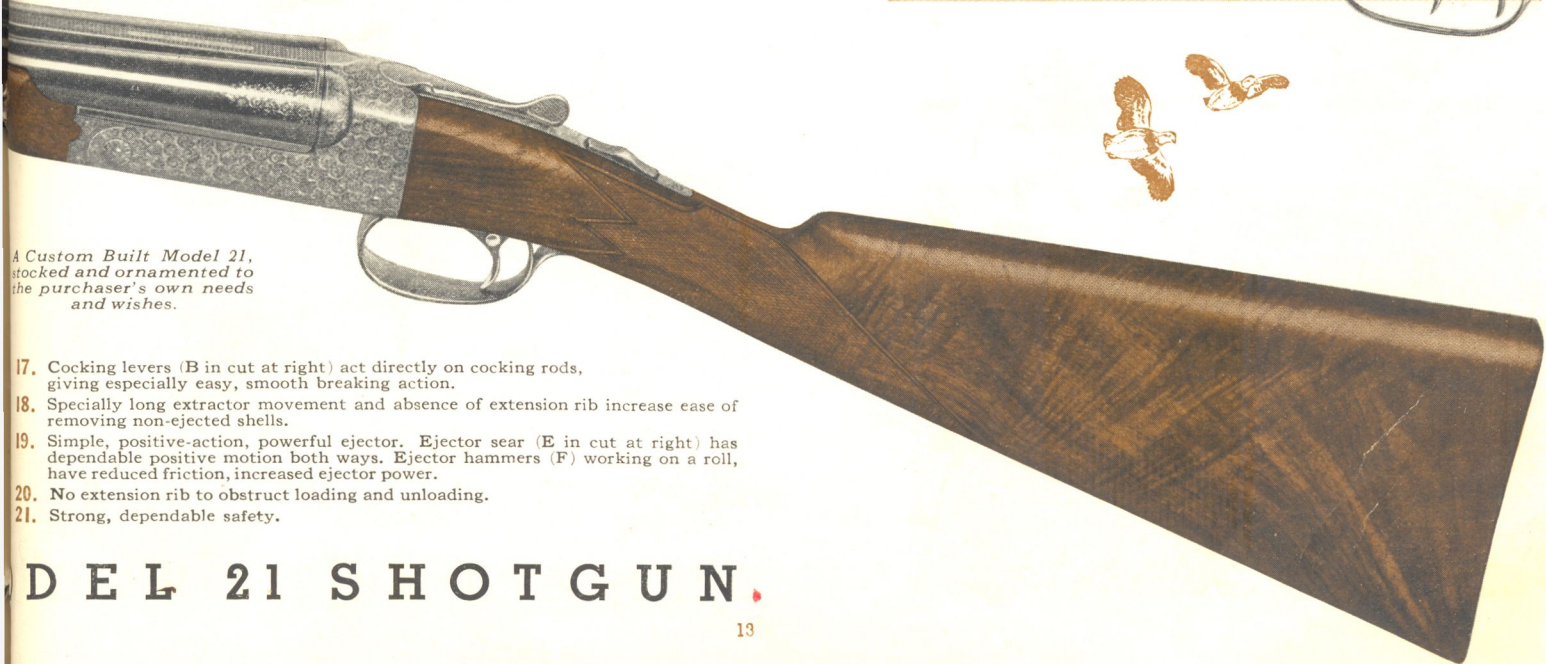
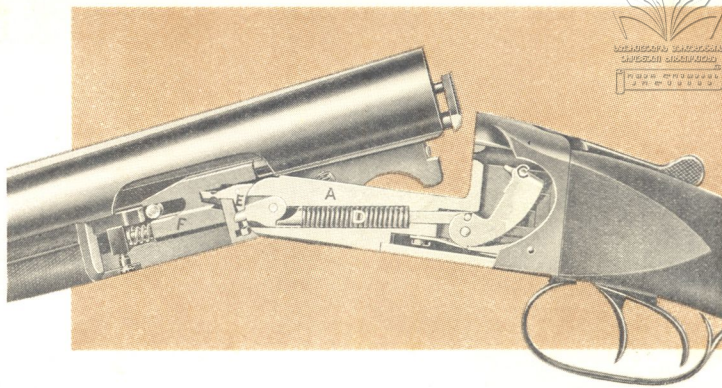
1. Tensile strength of Winchester Proof-steel barrels, 115,000 lbs. per square inch—more than twice the usual strength of a shotgun barrel.
2. Dovetailed mechanical interlocking of barrels instead of customary brazing. Avoids distortion or destruction of temper and barrel strength.
3. By dovetailing, barrels retain their correct center distance and true concentricity and alignment of chamber, cone and bore. Highly necessary for best shooting.
4. Each half lug is a solid part of its barrel—forged integral with it from the same piece of steel.
5. Floating barrel stop, sliding in inner channels cut within lug slot of frame, makes hinge damage-proof.
6. Long, deep lug (see cut at the left) fitting closely in lug slot, prevents lateral movement of barrels.
7. Broad, deep bolting step or bite, cut on correct incline, insures dependable holding throughout long firing of heaviest loads.
8. Set-screw bolt stop retards bolt to prevent sticking—lets bolt work deeper on bite if any wear develops after long use.
9. Barrels, bored and polished with Winchester precision, have walls of unprecedented uniformity in thickness. No thin spots.

THE WINCHESTER

DERN DOUBLE GUN



10. Frame (A in cut at right) is forged Winchester Proof-steel, with tensile strength of over 90 tons per square inch—three times that of most high grade double guns.
11. Long, deep, rugged locking bolt is held firmly on barrel lug bite by a sturdy spiral spring.
12. Stock fits into frame solidly, with long, thick tenons of walnut wedged inside the steel.
13. Long, strong tenon in fore-end prevents wood from creeping on steel parts when gun is opened.
14. High-speed locks with short hammer throw. Each hammer (C in cut at right) and firing pin all one piece of Winchester Proof-steel. Sear notches just off dead center. Hammer levers close to hammer pin.
15. Long sear leverage.
16. Sturdy coiled hammer springs (D in cut at right) on long, strong cocking rods.



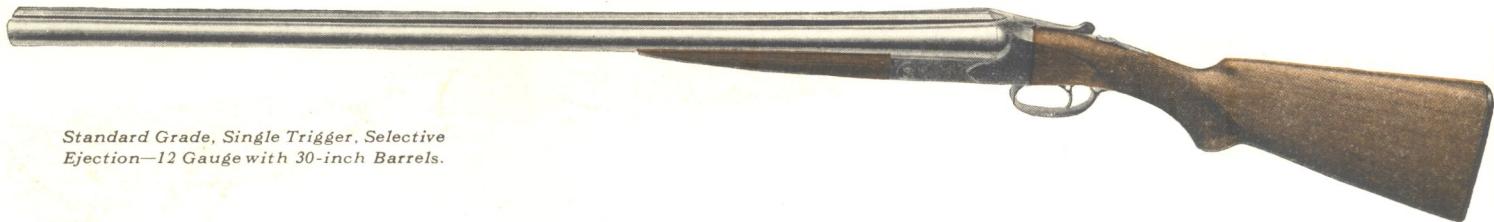
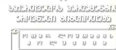
A Custom Built Model 21, stocked and ornamented to the purchaser's own needs and wishes.

17. Cocking levers (B in cut at right) act directly on cocking rods, giving especially easy, smooth breaking action.
18. Specially long extractor movement and absence of extension rib increase ease of removing non-ejected shells.
19. Simple, positive-action, powerful ejector. Ejector sear (E in cut at right) has dependable positive motion both ways. Ejector hammers (F) working on a roll, have reduced friction, increased ejector power.
20. No extension rib to obstruct loading and unloading.
21. Strong, dependable safety.

DEL 21 SHOTGUN.

WINCHESTER MODEL 21 STANDARD GRADE

12, 16 or 20 Gauge



Standard Grade, Single Trigger, Selective Ejection—12 Gauge with 30-inch Barrels.

IN the Standard Grade there are four styles, as follows: (1) Single Trigger, Selective Ejection; (2) Single Trigger, Non-selective Ejection; (3) Double Trigger, Selective Ejection; (4) Double Trigger, Non-selective Ejection.

The last of these four styles is the regular or stock style; the three others are optional at a nominal increase in price according to choice. All four styles are regularly furnished with Automatic Safety unless otherwise specified in the order.

In the Selective Ejection styles, when the gun is opened after firing, it automatically ejects either or both shells, according to whether one or both have been fired.

Standard Grade

BARRELS. Option without price increase includes choice of barrel lengths and boring as shown. Any choke combination in full, improved modified, modified, improved cylinder or cylinder bore. The improved modified is a choke between full choke and regular modified. The improved cylinder is a choke between regular modified and regular cylinder bore. Winchester special Skeet Chokes

Nos. 1 and 2, especially developed for the Winchester Model 21 Skeet Gun, may be had in place of any of the standard borings at an additional charge. Standard Grade styles are made with Matted Rib barrels only. Ventilated Rib barrels supplied only in Tournament, Trap, and Custom Built Grades. Extra sets of barrels can be furnished.

Barrel Lengths

12 ga. 26", 28", 30" or 32" barrels
 16 ga. 26", 28", 30" barrels
 20 ga. 26", 28", 30" barrels

Chokes and Borings

Full Choke
 Improved Modified Choke
 Modified Choke
 Improved Cylinder
 Cylinder Bore

The following guns are regularly furnished in Standard Grade; other options of lengths and chokes furnished at no additional charge, on special order only.

Standard Grade

Single Trigger—Selective Ejection

No.	Barrel Lengths	Choke	
		Right	Left
	12 Gauge		
G2133B	30"	Modified	Full
	16 Gauge		
G2162B	28"	Modified	Full
	20 Gauge		
G2197B	28"	Modified	Full

Standard Grade

Double Trigger—Selective Ejection

No.	Barrel Lengths	Choke	
		Right	Left
	12 Gauge		
G2113B	30"	Modified	Full
	16 Gauge		
G2153B	28"	Modified	Full
	20 Gauge		
G2182B	28"	Modified	Full



WINCHESTER MODEL 21 STANDARD GRADE

12, 16 or 20 Gauge



Standard Grade, Double Trigger, Non-Selective Ejection—12 Gauge with 30-inch Barrels.

Standard Grade

Single Trigger—Non-Selective Ejection

No.	Barrel Lengths	Choke		Ejection
		Right	Left	
2123B	30"	12 Gauge	Modified	Full
		16 Gauge		
2163B	28"	16 Gauge	Modified	Full
		20 Gauge		
2192B	28"	20 Gauge	Modified	Full

Standard Grade

Double Trigger—Non-Selective Ejection

No.	Barrel Lengths	Choke		Ejection
		Right	Left	
G2103B	30"	12 Gauge	Modified	Full
		16 Gauge		
G2143B	28"	16 Gauge	Modified	Full
		20 Gauge		
G2172B	28"	20 Gauge	Modified	Full

Standard Dimensions—Pistol Grip

	12 ga.	16 ga.	20 ga.
Length of Pull.....	14"	14"	14"
Drop at Comb.....	1 1/8"	1 1/2"	1 1/8"
Drop at Heel.....	2 1/2"	2 7/16"	2 3/8"
Pitch for 30" barrels.....	2 1/2"	2 1/2"	2 1/2"
Circumference of grip, about.....	4 3/8"	4 3/8"	4 3/8"

STOCK. Pistol Grip stock and Fore-end of standard grade carefully seasoned alnut. Grip and Fore-end checked in large small pattern. Beavertail Fore-end finished at extra cost. Standard Grade stocks are made only of Standard Grade alnut and in standard dimensions as given hereafter. Stocks made to customer's dimensions, or in better grades of wood with Straight Grip stock, furnished in Tournament, Trap, and Custom Silt Grades.

SIGHTS. Standard on Gun—81A Front (Monel metal). If Middle Sight is wanted, specify 81D Front (Chromium finish) with 94B Middle (Chromium finish) sight, at no additional charge.

WEIGHT. 12 Gauge, 30" barrels, about 7 1/4 lbs. 16 and 20 Gauges, 28" barrels, about 6 1/2 lbs. For 32" barrels add about 2 ozs. For 26" barrels subtract 4 ozs.

(No order will be accepted for a gun lighter than the Standard Weight.)

NOTE—In ordering a Standard Grade gun in a combination other than those shown with above symbol numbers, please specify clearly gauge, barrel length, choke combination, Double or Single Trigger, Selective or Non-selective Ejection.

Automatic Safety is furnished on all

Standard Grade guns unless expressly ordered otherwise. Please specify whether Automatic, Non-automatic or No Safety is desired.

All gauges chambered for 2 3/4" shells. Any Model 21 can be chambered for 3-inch shells at an extra charge.



WINCHESTER MODEL 21 TOURNAMENT GRADE

12, 16 or 20 Gauge



Tournament Grade, Selective Ejection, Single Trigger — 12 Gauge with 30-inch Barrels.

THE Tournament Grade is made in five styles, which are: (1) Single Trigger, Selective Ejection; (2) Single Trigger, Non-selective Ejection; (3) Double Trigger, Selective Ejection; (4) Double Trigger, Non-selective Ejection; (5) any Selective Ejection gun with Ventilated Rib. The Single Trigger, Selective Ejection style is the regular or stock style; the four others are optional at nominal differential in price according to choice. Tournament Grade regularly furnished with Automatic Safety unless otherwise specified in order. Two sights are regular equipment, Front and Middle.

Tournament Grade

BARRELS. Any choke combination in full, improved modified, modified, improved cylinder or cylinder bore. The improved modified is a choke between full choke and regular modified. The improved cylinder is a choke between regular modified and regular cylinder bore. Winchester Skeet Chokes Nos. 1 and 2 will be furnished, if specified, at an additional charge. Extra sets of barrels can be furnished.

Barrel Lengths, Matted Rib

- 12 ga. 26", 28", 30" or 32" barrels
- 16 ga. 26", 28", 30" barrels
- 20 ga. 26", 28", 30" barrels

Chokes and Borings

- Full Choke
- Improved Modified Choke
- Modified Choke
- Improved Cylinder
- Cylinder Bore

Barrel Lengths, Ventilated Rib

12 ga. only 30" or 32" barrels

Single or Double Trigger—Selective Ejection Only

STOCK. Tournament Grade selected walnut, thoroughly seasoned and with semi-dull finish; nicely matched Fore-end. Straight or Pistol Grip with or without cap. Grip and Fore-end checkered in sharp small pattern. Stock made to customer's specifications, including Monte Carlo

stock or offset stock, $\frac{3}{8}$ " maximum, if so desired, without additional charge, on special order only.

FORE-END. Standard shape is regular. Beavertail Fore-end furnished at extra charge.

Sight Equipment, Matted Rib

		Front		Middle
Standard on Gun.....	81D	(.123 Dia.)	94B	(.067 Dia.)
(Other Winchester Sight combinations available at no additional charge).....	81E	(.140 Dia.)	94C	(.082 Dia.)
	81F	(.156 Dia.)	72A	(.095 Dia.)

Bradley ivory or red bead front sight can be furnished, at no extra charge.



WINCHESTER MODEL 21 TOURNAMENT GRADE

12, 16 or 20 Gauge



Tournament Grade, Selective Ejection, Single Trigger, Ventilated Rib—12 Gauge with 30-inch Barrels.

Sight Equipment, Ventilated Rib

	Front	Middle
Standard on Gun.....	81E (.140 Dia.)	94B (.067 Dia.)
(Other Winchester Sight combination available at no additional charge.)	81F (.156 Dia.)	72A (.095 Dia.)

(See page 24 for sight chart.)

Bradley Ivory or Red Bead front sight, $\frac{1}{8}$ " or $\frac{5}{32}$ " bead, can be furnished at no extra charge, in the following combinations with Winchester Sights, on either the Matted Rib or Ventilated Rib:

- Bradley $\frac{1}{8}$ " front sight with Winchester No. 94B Middle Sight
- Bradley $\frac{5}{32}$ " front sight with Winchester No. 72A Middle Sight

Unless order specifies barrel length, choke or bore combination, and stock dimensions, the following guns are regularly furnished:



Matted Rib, Single Trigger, Selective Ejection

	Choke		Butt Plate	Grip	Stock Dimensions			
	Right	Left			Length of Pull	Drop at Comb	Drop at Heel	Pitch
G-2134B	Modified	Full	Hard Rubber	Pistol	14 $\frac{1}{2}$ "	1 $\frac{1}{2}$ "	2"	1"
12 Ga. 30" Barrels	Modified	Full	Hard Rubber	Pistol	14"	1 $\frac{1}{2}$ "	2"	1"
G-2167B	Modified	Full	Hard Rubber	Pistol	14"	1 $\frac{1}{2}$ "	2"	1"
16 Ga. 28" Barrels	Modified	Full	Hard Rubber	Pistol	14"	1 $\frac{1}{2}$ "	2"	1"
G-2198B	Modified	Full	Hard Rubber	Pistol	14"	1 $\frac{1}{2}$ "	2"	1"
20 Ga. 28" Barrels	Modified	Full	Hard Rubber	Pistol	14"	1 $\frac{1}{2}$ "	2"	1"

Ventilated Rib, Single Trigger, Selective Ejection

G-2137B	Full	Full	Hard Rubber	Pistol	14 $\frac{1}{2}$ "	1 $\frac{5}{8}$ "	2"	1"
12 Ga. 32" Barrels	Full	Full	Hard Rubber	Pistol	14 $\frac{1}{2}$ "	1 $\frac{5}{8}$ "	2"	1"

All gauges chambered for 2 $\frac{3}{4}$ " shells. Any Model 21 can be chambered for 3" shells at an extra charge.

NOTE — In ordering a Tournament Grade Gun in specifications other than those shown with above symbol numbers, please specify clearly gauge, barrel length, choke combination, Double or Single Trigger, Selective or Non-Selective Ejection, Matted or Ventilated Rib, special dimensions of stock, etc. Please specify whether Automatic, Non-Automatic or No Safety is desired.

Any variation from Tournament Grade guns as listed under the above symbol numbers will be furnished only as a special order, which is non-cancellable.

WINCHESTER MODEL 21 TRAP GRADE

12, 16 or 20 Gauge



Trap Grade. Selective Ejection. Single Trigger—12 Gauge with 30-inch Barrels.

THE Trap Grade is made in a choice of five styles: (1) Single Trigger, Selective Ejection; (2) Single Trigger, Non-Selective Ejection; (3) Double Trigger, Selective Ejection; (4) Double Trigger, Non-Selective Ejection; (5) any Selective Ejection gun with Ventilated Rib. The Single Trigger, Selective Ejection style is the regular or stock style. Beavertail Fore-end is standard with Ventilated Rib, and is furnished at extra charge on any Matted Rib Trap Grade gun if specified.

All styles regularly furnished with Automatic Safety unless otherwise specified in order.

Trap Grade

BARRELS. Any choke combination in full, improved modified, modified, improved cylinder or cylinder bore. The improved modified is a choke between full choke and regular modified. The improved cylinder is a choke between

regular modified and regular cylinder bore. Winchester Special Skeet Chokes Nos. 1 and 2 furnished, if desired, at an additional charge. Extra sets of barrels can be furnished.



Barrel Lengths, Matted Rib

12 ga. 26", 28", 30" or 32" barrels
16 ga. 26", 28", 30" barrels
20 ga. 26", 28", 30" barrels

Chokes and Borings

Full Choke
Improved Modified Choke
Modified Choke
Improved Cylinder
Cylinder Bore

Barrel Lengths, Ventilated Rib

12 Ga. only 30" or 32" Barrels

Single or Double Trigger—Selective Ejection only

STOCK. Straight or Pistol Grip with or without cap, of Trap Grade (fine figured grain) specially selected walnut. Accurately matched Fore-end. Grip and Fore-end handsomely checkered. Stocks

made to customer's specifications, any suitable dimensions and pitch, and fitted with Winchester Recoil Pad or choice of any other recoil pad listed in Winchester catalog, all at no extra charge.

To assist shooters, dealers and distributors, Winchester will furnish Trap Grade Guns with hard rubber Butt Plate attached and include an unattached rubber Recoil Pad at no extra charge, if so ordered.

Offset Stock (cast-off) $\frac{3}{8}$ " maximum, or Monte Carlo Stock, at no extra charge.

FORE-END. Regular shape Fore-end is standard on Trap Grade with Matted Rib. Beavertail Fore-end is furnished at

extra charge. Beavertail Fore-end is standard on the Trap Grade when made with Ventilated Rib.

WINCHESTER MODEL 21 TRAP GRADE



12, 16 or 20 Gauge



Trap Grade, Selective Ejection, Single Trigger, Ventilated Rib, Beavertail Fore-end—12 Gauge with 30-inch Barrels.

Sight Equipment, Matted Rib

	Front		Middle
Standard on Gun.....	81D (.123 Dia.)	94B	(.067 Dia.)
(Other Winchester Sight combinations available at no additional charge. See page 24 for sight chart)	81E (.140 Dia.)	94C	(.082 Dia.)
	81F (.156 Dia.)	72A	(.095 Dia.)

Sight Equipment, Ventilated Rib

Standard on Gun.....	81E (.140 Dia.)	94C	(.082 Dia.)
Other Winchester Sight combination available at no additional charge.....	81F (.156 Dia.)	72A	(.095 Dia.)

Bradley Ivory or Red Bead front sight, $\frac{1}{8}$ " or $\frac{5}{32}$ " bead can be furnished at no extra charge, in the following combinations with Winchester Sights, on either Matted Rib or Ventilated Rib.

Bradley $\frac{1}{8}$ " Front Sight with Winchester No. 94B Middle Sight

Bradley $\frac{5}{32}$ " Front Sight with Winchester No. 72A Middle Sight

If order does not specify the particular length of barrel, choke combination, or stock dimensions required, the following guns are regularly furnished:

Trap Grade, Matted Rib

Single Trigger—Selective Ejection

	Choke		Butt Plate	Grip	Stock Length of Pull	Dimensions			
	Right	Left				Drop at Comb	Drop at Heel	Pitch	
G-2139B									
12 Ga. 32" Barrels	Full	Full	Win. Recoil Pad	Pistol	14 $\frac{1}{2}$ "	1 $\frac{1}{2}$ "	2"	1"	
G-2168B									
16 Ga. 28" Barrels	Full	Full	" "	Pistol	14"	1 $\frac{1}{2}$ "	2"	1"	
G-2199B									
20 Ga. 28" Barrels	Full	Full	" "	Pistol	14"	1 $\frac{1}{2}$ "	2"	1"	

Trap Grade, Ventilated Rib

Single Trigger—Selective Ejection—Beavertail Fore-end

G-2132B									
12 Ga. 32" Barrels	Full	Full	Win. Recoil Pad	Pistol	14 $\frac{1}{2}$ "	1 $\frac{5}{8}$ "	2"	1"	

All gauges chambered for 2 $\frac{3}{4}$ " shells. Any Model 21 can be chambered for 3" shells at an extra charge.

NOTE. In ordering, please specify clearly gauge, barrel length, choke combination, Matted or Ventilated Rib, Double or Single Trigger, Selective or Non-Selective Ejection, Automatic, Non-

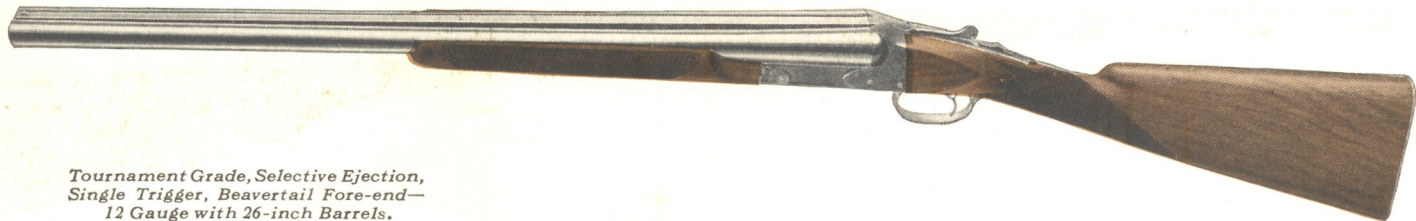
Automatic or No Safety, stock dimensions, sight equipment (if special sights are desired) Recoil Pad, etc. Automatic Safety is furnished unless expressly ordered otherwise.

Any variations from Trap Grade guns as listed under the above Symbol Numbers will be furnished only as a special order, which is non-cancellable.

WINCHESTER MODEL 21 SKEET GUN



12, 16 or 20 Gauge



*Tournament Grade, Selective Ejection,
Single Trigger, Beavertail Fore-end—
12 Gauge with 26-inch Barrels.*

IN the Model 21 Skeet Gun, shooters may now obtain a double gun that has been designed specifically in every detail to meet every requirement of this increasingly popular sport. Light in weight, fast, easy to handle, accurate in pointing, with selective single trigger, it also supplies something altogether new in choke principle. An exclusive new Winchester method, patent pending, is used to produce two new types of choke, developed after long experiment, and proved by widest tests to give most consistently satisfactory patterns at average skeet distances. The right barrel has Winchester Skeet Choke No. 1; the left Winchester Skeet Choke No. 2. The latter shoots closer than No. 1, giving patterns that equal it at somewhat greater distances. These new borings, supreme for skeet, are, as well, the finest available for brush and short range field shooting.

Model 21 Skeet Gun comes in three grades—Tournament, Trap and Custom Built. The general specifications for the Tournament and Trap grades are similar. The Custom Built grade, made on special order only, provides any desired combinations of barrel length, choke and stock dimensions, as allowed in the regular Custom Built Model 21.

Tournament Grade

Single Trigger—Selective Ejection—Non-Automatic Safety

BARRELS. Length, 26 inches in all gauges. Right barrel bored with the new Winchester Skeet Choke No. 1. Left, Winchester Skeet Choke No. 2.

curately matched Beavertail Fore-end. Grip and Fore-end handsomely checkered. Butt of checkered wood—no butt plate.

STOCK. Straight Grip, of Tournament Grade walnut—specially selected. Ac-

SIGHTS. Bradley Red Bead $\frac{1}{8}$ -inch front sight. Winchester 94B middle sight.

No.	Gauge	Barrel Length	Choke		Grip	Length of Pull	Drop at Comb.	Drop at Heel	Drop at Pitch
			Right Win. Skeet	Left Win. Skeet					
G2136B	12	26"	No. 1	No. 2	Straight	14"	1½"	2"	1"
G2166B	16	26"	No. 1	No. 2	Straight	14"	1½"	2"	1"
G2195B	20	26"	No. 1	No. 2	Straight	14"	1½"	2"	1"



WINCHESTER MODEL 21 SKEET GUN



12, 16 or 20 Gauge



Trap Grade, Selective Ejection, Single Trigger, Beavertail Fore-end—20 Gauge with 26-inch Barrels.



Trap Grade

THE same general specifications for the Tournament Grade Model 21 Skeet Gun apply also to the Trap Grade. It has the same extreme precision in barrel drilling, same exceptional uniformity of barrel wall thickness. The right barrel has the new Winchester Skeet Choke No. 1. The left, Winchester Skeet Choke No. 2. The closer shooting of the No. 2 choke gives patterns equalling what No. 1 gives but at greater distance.

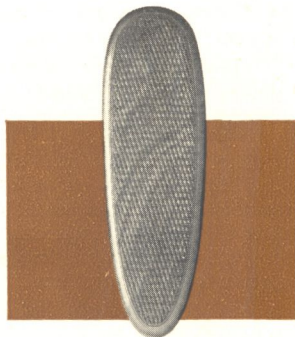
The Straight-Grip stock of Trap Grade walnut shows a fine grain, accurately matched in the Beavertail Fore-end. The butt is of checkered wood, without butt plate.

Sight equipment consists of Bradley Red Bead $\frac{1}{8}$ " Front Sight with Winchester No. 94B Middle Sight.

No.	Gauge	Barrel Lengths	Choke		Grip	Length of Pull	Drop at Comb	Drop at Heel	Pitch
			Right Win. Skeet	Left Win. Skeet					
G2138B	12	26"	No. 1	No. 2	Straight	14"	1 $\frac{1}{2}$ "	2"	1"
G2169B	16	26"	No. 1	No. 2	Straight	14"	1 $\frac{1}{2}$ "	2"	1"
G2196B	20	26"	No. 1	No. 2	Straight	14"	1 $\frac{1}{2}$ "	2"	1"

Custom Built Grade

This is a strictly built-to-order gun, embodying the personal preferences of the shooter as to stock, barrel length, chokes, ornamentation. Prices depend, of course, on specifications. Needless to say, with the fine Model 21 Skeet Gun as a basis, the gun you order will be the best gun possible to produce to the required specifications. All orders for Custom Built Model 21 Skeet Guns are non-cancellable.



Checkered Wood Butt, Standard on all Skeet Guns.



WINCHESTER MODEL 21 CUSTOM BUILT DOUBLE BARREL HAMMERLESS SHOTGUN



12, 16 or 20 Gauge



*Custom Built Grade for Upland Shooting,
Selective Ejection, Single Trigger, Beavertail
Fore-end—20 Gauge, with 28-inch Barrels.*

IN every detail, Winchester Model 21 Custom Built Guns are the finest that Winchester can make. This applies to the shooting qualities and mechanical features in the same degree as it does to custom finishing, fitting and ornamentation. You get the superior design, materials and gun building practice that are described in this catalog, with everything else of which Winchester is capable. For the discriminating wing shooter, sportsman or marksman, the world has no superior weapon to offer.

The general specifications are the same as for the Trap Grade, with all the same options at same prices. This includes barrel length, choke or boring, choice of rib and sights. Likewise, the same range of choice in stock and fore-end is available without custom-building charge. This confines the actual custom work on your gun to choice of fancy stock and fore-end wood, to special carving and ornamentation, and the workmanship of Winchester's best finishing artisans.

Winchester always has an extensive selection of high grade walnut stock and fore-end blanks on hand, and will make a very careful choice of stock and accurately matched fore-end for special requirements.

Your stock can be made in any suitable dimensions, with cast-off, cast-on, cheek rest or Monte Carlo comb, according to your wishes. Be sure to give

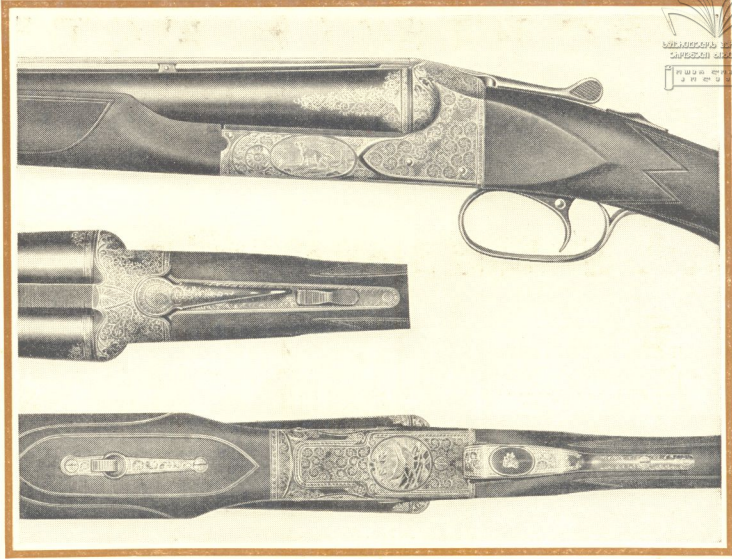
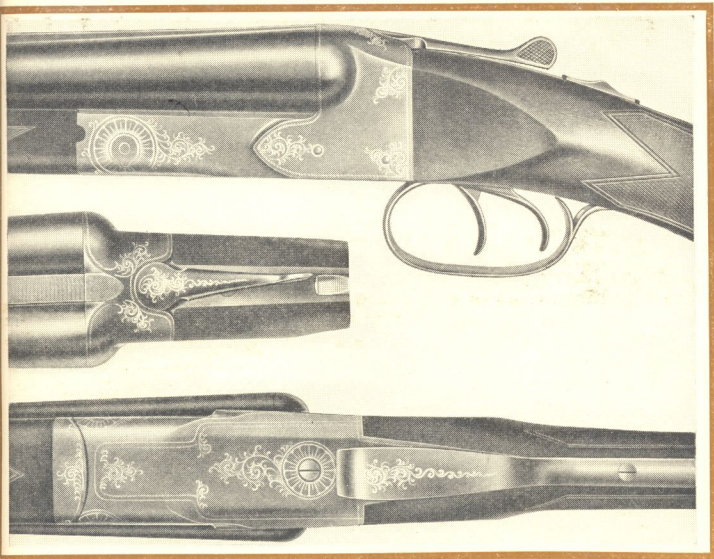
complete instructions to your dealer and check them back carefully before they are sent to us. Or write to us fully. In giving measurements, if for a straight stock give length of grip from center trigger position to point of comb; if for pistol grip or half pistol grip, measure from the trigger guard straight to point of grip. Give circumference of grip and preferred shape, oval or round.

All carving is done with close attention to harmony of carving and engraving. The checkering patterns are artistic, with conservative restraint from floridity, and executed for the proper balance of beauty and utility. Selection of appropriate patterns to go with the desired engraving may be left to Winchester. Or sketches will be submitted for your approval.

Stock finish, unless otherwise ordered, is dull, with thorough hand rubbed oil polishing to bring out the grain and color of the wood. Meticulous care is used in fitting wood to steel.

Any gun of this grade, any gauge, can be chambered for 3-inch shells, at extra charge. Otherwise all Custom Built Grade guns in all gauges are chambered for $2\frac{3}{4}$ " shells.

All Custom Grade guns are specially built, and the order is non-cancellable.



ARTISTIC ORNAMENTATION OF CUSTOM GRADE WINCHESTER MODEL 21 SHOTGUNS

JUST as Winchester's steel experts constantly use elaborate care in every phase of their work, making innumerable tests and inspections, so too every other branch, from the forge shop to the stocking department, has contributed the same high attention to perfecting the Custom Grade gun which is to be embellished for you. Thus Winchester's custom carvers and engravers receive the best gun that Winchester can possibly make. Whatever the amount of ornamentation, the gun underneath will justify it.

Winchester is prepared at all times to execute the best engraved game scenes—engraved mono-

gram or lettering—inlaid silver, gold or platinum game scenes, monogram or lettering—or any monogram shield or name plate. Winchester has specialized in the best of this work for many years, producing all styles of engraving, flat and relief, ranging from very fine flat designs to very heavy relief. Game animals and birds, hunting dogs and floral designs are done with highest fidelity and artistic composition.

The frame of the Winchester Model 21 is especially well suited for ornamentation, having very attractive lines. Other parts providing for its most satisfying distribution are the trigger

guard, fore-end knuckle part, barrels at the breech, sighting rib, top lever, tang or strap and safety slide. Triggers or trigger may be checked and either partly or completely gold plated. The beavertail fore-end lends itself well to inlay work.

The photographs shown here serve to suggest the wide range in ornamentation readily available. These are but two of many standard Winchester designs in a moderate range of engraving expense. We will gladly submit photos showing other popular designs, or sketches made to meet the desire for something more elaborate or personal. Correspondence is invited.

WINCHESTER MODEL 21 HAMMERLESS SHOTGUN



Winchester Shotgun Sights

The sights listed below comprise the full range from which selections may be made for the Winchester Model 21 Shotgun

GRADE OF GUN	Gauge	SIGHTS AND DIAMETERS				Style
		Front		Middle		
REGULARLY SUPPLIED Standard Grade, Raised Matted Rib.....	12,16,20	No. 81A	.123			Monel Metal
REGULARLY SUPPLIED Tournament and Trap Grades, Raised Matted Rib.....	12,16,20	No. 81D	.123	No. 94B	.067	Chromium Finish
BY SPECIAL ORDER All Grades, Raised Mat- ted Rib.....	12,16,20 12,16,20	No. 81E No. 81F	.140 .156	No. 94C No. 72A	.082 .095	Chromium Finish
REGULARLY SUPPLIED Tournament and Trap Grades, Ventilated Rib...	12	No. 81E	.140	No. 94C	.082	Chromium Finish
BY SPECIAL ORDER Tournament and Trap Grades, Ventilated Rib...	12	No. 81F	.156	No. 72A	.095	Chromium Finish
REGULARLY SUPPLIED Skeet Gun, Matted Rib...	12,16,20	Bradley Red Bead	1/8"	No. 94B	.067	Chromium Finish

Extras for Standard Grade Gun

EXTRA sets of barrels of standard lengths and bore and choke combinations are furnished without fore-end. Regular style fore-end, if included, is extra and charged for.

Orders for non-standard bore and choke combinations, in full, improved modified and modified choke, improved cylinder or cylinder bore, are accepted at no extra charge. But such combinations are furnished only on

special order which is non-cancellable. No order for guarantee of special requirements of pattern will be accepted.

12, 16 and 20 gauge guns can be chambered for 3-inch shells at an extra charge.

To Put the Gun Together

Remove heavy grease, dirt or grit from the co-acting surfaces of the barrels and frame. Push top lever to right until it is held by bolt catch. Push forward the fore-end catch and remove fore-end from barrels. Place barrels on frame in tipped-down position, with curved front of barrel lug against hinge pin in frame slot, barrel stop in its seat and extractors against breech face. Swing the barrels upward until locked.

Place fore-end with its rear end against front of frame, with cocking-lever holes engaging the two cocking levers sticking out of frame, and front end of fore-end outward from barrels. Insert tongue of fore-end retainer in its notch in front barrel lug. Press fore-end toward barrels until it snaps into place.

To Take the Gun Apart

Cock the locks by opening and closing the breech. Hold fore-end catch forward and remove the fore-end by a smart pull at front end. Push top lever to right, swing barrels downward and free from frame. Fit rear end of the fore-end against barrels in usual position in line with barrel lugs, place tongue of retainer in its notch in front lug and snap fore-end into place on the barrels. Push down bolt catch in breech face of frame and allow top lever to return to central position.

To Adjust the Bolt

The wedging action of the locking bolt is accurately adjusted at the factory, and should remain correct indefinitely. No amount of shooting and rough handling can affect the hinge, this gun being proof against ever "shooting loose". After long use, should the locking bolt be found to need letting out slightly further to exert its full pressure in locking the barrels in shut position, adjust as follows. Open breech and turn inward the stop screw in the rear of barrel lug where the bolt takes hold. That will let the bolt bite deeper into the notch. To prevent the bolt from sticking, do not turn the screw in too far.

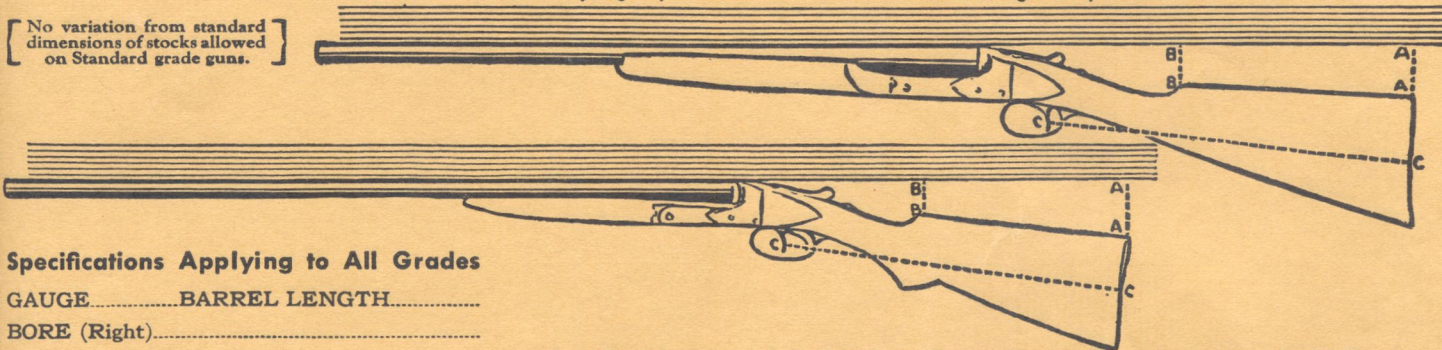


TO SECURE YOUR WINCHESTER MODEL 21 SHOTGUN

Fill in specifications of the gun you want on this blank. Keep a copy of it. Turn blank over to your dealer, to ascertain price of the gun as you want it. On your approval he will place your order for your Model 21 in accordance with your exact specifications.

No order will exist until you give your dealer definite instructions to order gun for you

No variation from standard dimensions of stocks allowed on Standard grade guns.



Specifications Applying to All Grades

- GAUGE..... BARREL LENGTH.....
- BORE (Right).....
- BORE (Left).....
- TRIGGER, Single Double
- EJECTION, Selective Non-selective
- SAFETY, Automatic Non-automatic
 No safety
- FORE-END, Standard Beavertail

Specifications Applying Only to Tournament, Trap or Custom Built Grades

- STOCK, Pistol grip Straight
- LENGTH OF PULL, (C to C).....
- DROP AT COMB, (B to B).....
- DROP AT HEEL, (A to A).....
- CIRCUMFERENCE OF GRIP, (Minimum accepted 4 1/4").....
- SHAPE OF GRIP, Oval Round
- STOCK, Cast-off Cast-on
 Check rest Monte Carlo
- PITCH.....
- RECOIL PAD.....
- EXTRAS.....
- SHAPE OF COMB, Thin Full

REMARKS:.....
.....
.....

NAME..... Dealer's name.....

STREET NUMBER..... Dealer's address.....

CITY..... STATE.....

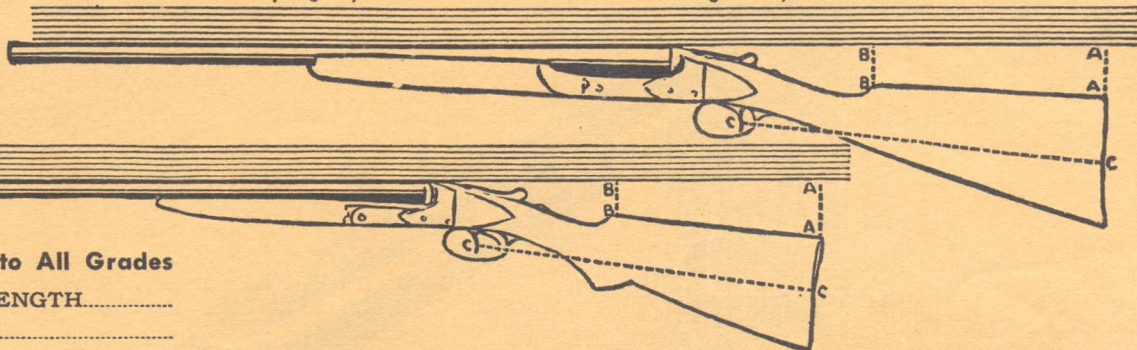


TO SECURE YOUR WINCHESTER MODEL 21 SHOTGUN

Fill in specifications of the gun you want on this blank. Keep a copy of it. Turn blank over to your dealer, to ascertain price of the gun as you want it. On your approval he will place your order for your Model 21 in accordance with your exact specifications.

No order will exist until you give your dealer definite instructions to order gun for you

[No variation from standard dimensions of stocks allowed on Standard grade guns.]



Specifications Applying to All Grades

GAUGE.....BARREL LENGTH.....

BORE (Right).....

BORE (Left).....

TRIGGER, Single Double

EJECTION, Selective Non-selective

SAFETY, Automatic Non-automatic
 No safety

FORE-END, Standard Beavertail

Specifications Applying Only to Tournament, Trap or Custom Built Grades

STOCK, Pistol grip Straight

LENGTH OF PULL, (C to C).....

DROP AT COMB, (B to B).....

DROP AT HEEL, (A to A).....

CIRCUMFERENCE OF GRIP,
(Minimum accepted 4 1/4").....

SHAPE OF GRIP, Oval Round

STOCK, Cast-off Cast-on

Check rest Monte Carlo

PITCH.....

RECOIL PAD.....

EXTRAS.....

SHAPE OF COMB, Thin Full

REMARKS:.....
.....
.....

NAME..... Dealer's name.....

STREET NUMBER..... Dealer's address.....

CITY..... STATE.....



AMERICAN TRADING COMPANY
SPECIAL AGENTS
NEW YORK LONDON



WINCHESTER

TRADE MARK

